. 120

120

Quality Control

QC6- Inspect dimensions to drawing

Memo

DQA:	QA: Date:														DART
						WORK ORDER NON	-CO	ONFO	RMANCE / U	PDATE			_		AEROSPACE
QA Closed:			Date:								W	ork Order u	odate only		
Work Orde	ar.					DISPOSITION				AGAINST	DE	PARTMENT	/PROCESS		
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Part N	lo.					Scrap	1		Machining	Small Fab		Pro	d. Eng. Coor.	\neg	Quality
	•					Use-as-is	1		noforming	Finishing	\vdash	1	re/Packaging	\neg	Other
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	$\boldsymbol{\dashv}$	Cracks				Broken/Damage/Defect		Hardwa	ıre			Part Incorred	F	_	Temperature/Cure
		Crimp/Kir	nk/Ripple,	/Wave		Burrs		Inspect	ion Incomplete/U	nqualified	Г	Part Lost/Mi	ssing		Weld
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		Crushing				Countersink	Г	4	ned/off center			Positioned V	لا Vrong		
		Heat Trea	it			Cut Too Short		Mislabe				Power Loss/	Surge [Other
		Inspection	n Strip in	Tube		Drawing		Misread	d						
		Marks/Ch	atter			Drill Holes		Off-set							
		Turning S	equence			Finish		Out of	Calibration						
Waye/Twist in Tube				Fit/Function		Out of	Seguence								

November-2/-13) /:40:23 AN	VI									
Item ID: Revision ID:	D4071-041			Accept	*N900	040	100)* s	etup Star	^t *N	S1*
Item Name:	Shoulder Har	ness Assembly							Stop	· *N	S2*
Start Date:	11/27/13	Start Qty: 8.00	*8*		Cust Item I	D:					
Required Date:	12/11/13	Req'd Qty: 8.00	*8*		Customer:						
Reference:								_	C.		
Approvals:	Process Pla	an:	Date:	Tooling:	Da	ate:		R	tun Star	!/	R1*
	QC:		Date:	SPC (Y/N):	Da	ate:			Stop	^P *N	R2*
Sequence ID/ Work Center II	D	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty _{AS}	Reject Qty	Reject Number	Insp. Stamp
130		Identify as per dwg & St	ock Location:	0.00				32	60/	/	()
130 Packaging		Мето	57264	0.00				9-89	/3//	2/13	(8)
Packaging				·							
				•							
140		QC21- Final Inspection	- Work Order Release	0.00							
140		Memo		0.00							
Quality Control											

DQA:			Date:											T
						WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATE				AEROSPA	i C E
QA Closed:			Date:							W	ork Order u	odate only		
Work Orde	er:					DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS		
						Rework	ıl		Skid-tube Crosstube	e Water Jet			Engineering	7
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		Cracks				Broken/Damage/Defect		Hardwa	are		Part Incorre	cí –	Temperature/Cu	re
		Crimp/Kin	k/Ripple,	/Wave		Burrs		Inspect	ion Incomplete/Unqualified		Part Lost/Mi	ssing	Weld	
		Cuffs				Contamination		Instruct	tions Incomplete/Unclear		Part Moved		Wrong Stock Pull	ed
		Crushing				Countersink		Misalig	gned/off center		Positioned V	Vrong	<u> </u>	
;		Heat Trea	it			Cut Too Short		Mislabe	eled		Power Loss/	Surge	Other	
		Inspection	n Strip in	Tube		Drawing		Misrea	d					
	Marks/Chatter Drill Holes				Drill Holes		Off-set							
	Turning Sequence Finish					-	4	Calibration						
	Wave/Twist in Tube			e	Fit/Function		Out of	Sequence						

Picklist Print

November-27-13 7:46:30 AM

Work Order ID: 109725

109725

D4071-041 Parent Item:

D4071-041

Parent Item Name: Shoulder Harness Assembly

Start Date: 11/27/13

Required Date: 12/11/13

Page 1

Start Qty: 8.00

Required Qty: 8.00

Comments:

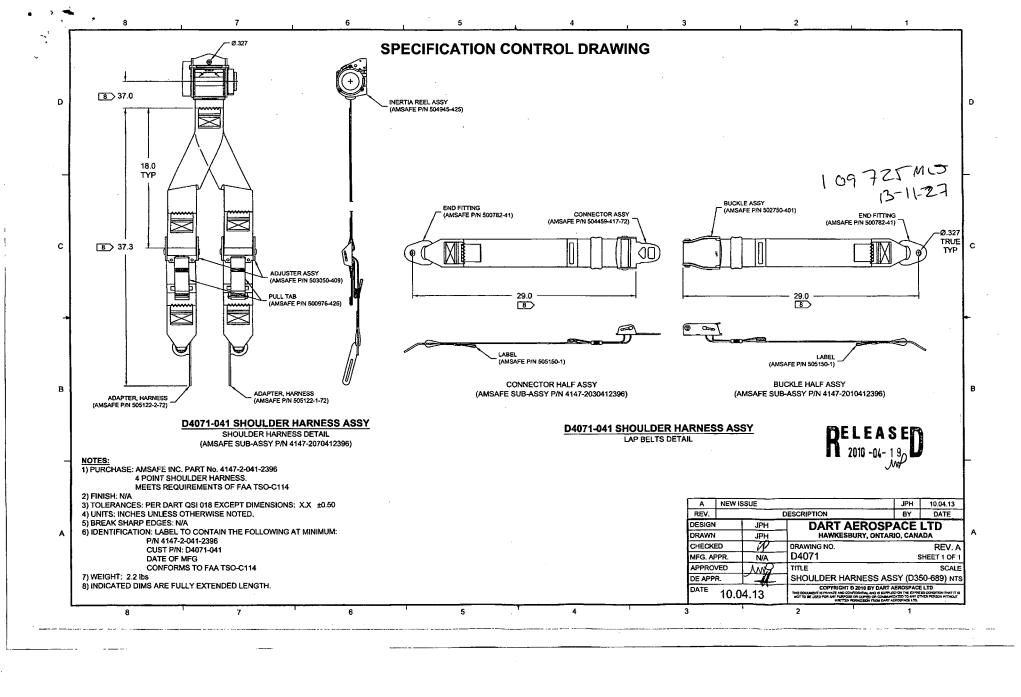
IPP Rev:A new issue DD 10.04.23 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
4147-2-041-2396		Purchased	No			110	Each	0.0000	1	8	1		
*4447 2 0	44 2206	*							**		///2/	1 1.	(2)

`414*1-*2-041-2396

Shoulder Harness, 4 Poiint

DQA:	Date:							TO A C.T						
						WORK ORDER NON-	-CC	ONFO	RMANCE / UPDATE			_		AEROSPACE
QA Closed:			Date:							W	ork Order u	odate only		
Work Orde	or.					DISPOSITION			AGAINST	DE	PARTMENT	/PROCESS		
WOIR Old	-1.					Rework			Skid-tube Crosstube		1	Water Jet	\neg	Engineering
Part No.				Scrap			Machining Small Fab	-	Pro	d. Eng. Coor.	┪	Quality		
			2			Use-as-is			noforming Finishing	\vdash	-	re/Packaging	\exists	Other
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	<u> </u>	Bending			-	Bend	_	4	Program	\vdash	Outside Dim	-	_	Pressure/Forced
	<u> </u>	Centre No	ot Concer	ntric	<u> </u>	BOM/Route	H	Grain		-	Over/Under	-	_	Set-up
	┝	Cracks	1./0: 1			Broken/Damage/Defect	\vdash	Hardwa		\vdash	Part Incorred	-		emperature/Cure
	_	Crimp/Kir	ik/Rippie	/wave	_	Burrs	⊢	4 '	ion Incomplete/Unqualified	\vdash	Part Lost/Mi	ssing	_	Veld
		Cuffs				Countamination	_	4	tions Incomplete/Unclear	\vdash	Part Moved	L	۱′	Wrong Stock Pulled
	$\overline{}$	Crushing				Countersink	<u> </u>	4	gned/off center	\vdash	Positioned V		\neg .	Dalmon.
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	Marks/Chatter		Drill Holes	\vdash	Off-set									
Turning Sequence			Finish	-	4	Calibration								
	Wave/Twist in Tube				Fit/Function		Jout of :	Sequence						



DQA:			Date:												TART
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QA Closed:			Date:								W	ork Order up	odate only		
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Cause		Date	Step	Qty		or non-conformance	Ch	ief Eng	Descri	ption		Date	Verification)	QC Inspector
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		Marks/Ch	-	TUDE	<u> </u>	Drill Holes	\vdash	Off-set					<u>-</u> -		
						Finish	\vdash	4	Calibration			<u>_</u>			,
	Turning Sequence Wave/Twist in Tube					Fit/Function	\vdash	4	Sequence						



Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7

Tel: 613 632 9577 Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22221

Purchase Order Date 11/27/2013 **PO Print Date** 11/27/2013

Page Number 1 of 1

Order From:

AMSAFE INC. 1043 NORTH 47TH AVENUE PHOENIX, AZ 85043 US VU-AMS001

Ship To: DART AEROSPACE LTD

1270 ABERDEEN

HAWKESBURY, ON K6A 1K7

CANADA

CAJIIP7

Contact Name

Vendor Phone

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

602 850 2850

FedEx PI collect

Buyer

Chantal Lavoie

350 Customer POID

Customer Tax #

Terms

10127-2607 Net 30

Currency

USD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date		Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	4147-2-041-2396	Shoulder Harness, 4 Poiint	12/19/2013 Yes 12/19/2013	/	8.00 Each	\$313.72	\$2,509.76
	AS PER DWG D4071 REV. A B109725 AMSAFE P/N: 4147-2-041-2396						

Line Total:

\$2,509.76

PO Total:

\$2,509.76

CX N

NO

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required YES

PST# 6122-5207

1

Change Nbr:

Change Date:

11/27/2013

AmSafe

1043 NORTH 47th AVENUE PHOENIX, AZ 85043 PH (602)850-2850 FAX (602)850-2812

SHIPPER/CERTIFICATION

CUSTOMER NO.

10006113

Remarks:

SALES ORDER NO. S268601

BOL NO. 000320325

Canada

DART AEROSPACE LTD.

HAWKSBURY,, ON K6A 1K7

1270 ABERDEEN ST

DATE PRINTED 12/16/13

PAGE NO. 1

DART AEROSPACE 1270 ABERDEEN STREET **HAWKESBURY** HAWKESBURY, ON K6A 1K7 Canada__

CUSTOMER ORDER NO. PO22221

TERMS NET30 Sales Order Remarks: 1517-9324-0

FREIGHT COLLECT

SHIP VIA FedEx P1 10:30 AM

F.O.B. ORIGIN

Ship to ID: 10006125

SHIPMENT REFERENCE 000320325

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ITEM NUMBER /			
		000000000000000000000000000000000000000	
1 <u> </u>			
		UIY UIY OTYBAC	
LINE DESCRIPTION DRAWING	AND CERTIFICATIONS		
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			A
Cued lance No. Danna and			
Cust. Item No : D4071-041			

4147-2-041-2396 REST SYS ASSY W/IR

DRAWING: REV: 4147 н

CERT: TSO-C114

2013-12-18 Lot/Serial Numbers Shipped Quantity

S268601-1 8.0

R Expire Ref.

I certify that the article(s) listed above conform to all applicable design data, and (as applicable): FAA PMA, FMVSS 209, FMVSS 302, 14 CFR 25.853

FAA TSO C22f, C22g, C114 or TSO Plus

The conditions and tests required for TSO approval of the article(s) are minimum performance standards. It is the responsibility of those installing the article(s) either on or within a specific type or class of air as the seat belt airbeg system including the inflator cable assembly and electrical components that have not been evaluated for functionality or installation conditions. The non-TSO function must have separate approval for installation in an algorithm. The article(s) may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements. TSO articles including the integrated product shipped meets all material, processing and test requirements. Certification of the applicable airworthiness requirements.

te Authorized Signa	ture:	)
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	deren Ku Feg		DEC 1 6	3 2013
Printed Name:		Dated:		2013

1. Approving National Aviation Authority/Country:  FAA/United States		l .	AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG						
4. Organizati	on Name and Address:	AmSafe Aviation 1043 North 47th Avenue Phoenix, Arizona 85043	1043 North 47th Avenue Cert No. PT1967NM						
6. Item:	7. Description:	8. Part Number:	9. Eligibility: *	10. Quantity:	11. Serial/Batch Num	ber: 12. Status/Work:			
1	REST SYS ASSY W/	IR 4147-2-041-2396	N/A	8	A1213	NEW			
	AIRWORTHINESS API	PROVAL: THIS ARTICLE MEETS Twere manufactured in conformity to: and are in a condition for safe operation at a specified in Block 13.	THE SPECIAL REQ  19: 14 C  Certifies that and described	UIREMENTS OF FR 43.9 Return to So unless otherwise specif in Block 13 was acco lations, part 43 and in	CANADA	egulation specified in Block 13 s identified in Block 12 ith Title 14, Code of			
15. Authoriz	ed Signature:	16. Approval/Authorization ODA602112NM	No.: 20. Authorized	1 Signature	21	. Authorized/Certificate No.			
	ped of printed)  CY WILLIAMSON	18. Date (m/d/y): DEC/14/2013	22. Names (ty	ped or printed)	23	. Date (m/d/y):			
-		User/Insta	ıller Responsibi	ilities					
Where the us Block 1, it is Block 1. Statements in	er/installer performs work essential that the user/instal Blocks 14 and 19 do not co	istence of this document alone does not autom in accordance with the national regulations of ller ensures that his/her airworthiness authori onstitute installation certification. In all cases, before the aircraft may be flown.	f an airworthiness autho ity accepts parts/compen	rity different than the lents/assemblies from t	airworthiness authority of he airworthiness authority	y of the country specified in			

NSN: 0052-00-012-9005